

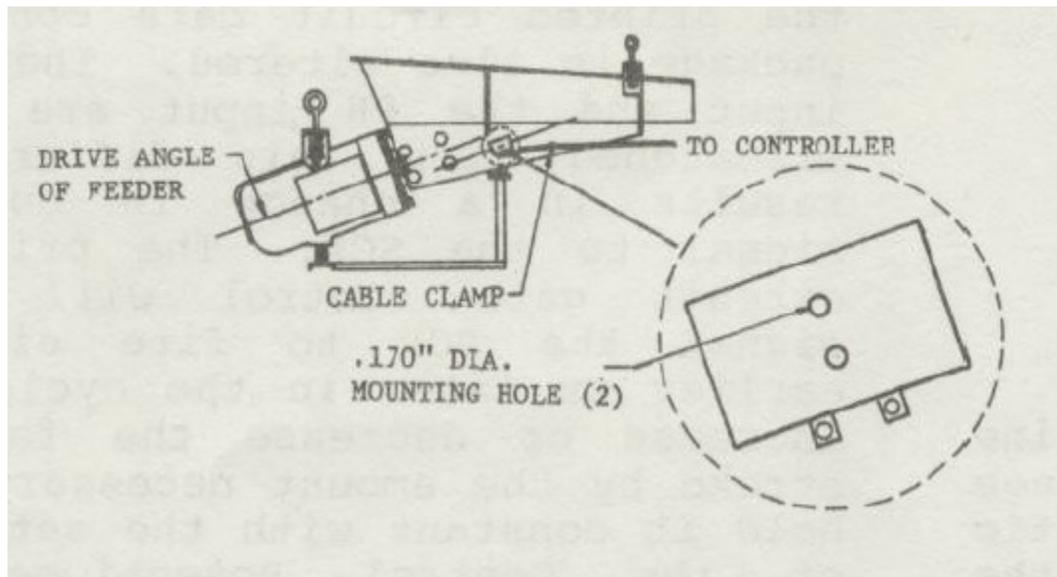
# Service Instructions

Syntron® IST B127537  
Inertial Stroke Transducer



## Installation

1. Mount the IST with its lengthwise axis parallel to the drive angle of the feeder.
2. Mount the IST to the feeder wing plate, using the two mounting holes provided in the body of the case.  
NOTE: The IST must be mounted firmly in such a way as to prevent it from working loose. A loosely mounted IST will provide a false output signal.
3. Use flexible leads from the IST to the control. Use cable clamps to secure the cable leads to the feeder wing plate.



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