

Service Instructions

Syntron®
Control
Model:
CSCR-1-B (115V)



WARNING: The control must be properly grounded and verified at installation.

Enclosure integrity should be maintained at all times. The control enclosure must not deviate from the supplied unit's UL or IEC rating.

■ OPERATION



WARNING: The control cover must be kept closed and secured while the control is in operation.

After the control is installed and all strain relief connections are properly completed, the control is ready for operation. To energize the equipment, place the switch in the ON position. The potentiometer is used to control the vibration of the equipment. Turning the knob clockwise will increase the amplitude of vibration, and counterclockwise will decrease the amplitude of vibration.

■ MAINTENANCE



WARNING: Disconnect and lock out the power supply at the safety disconnect switch before performing any maintenance work.

The only maintenance required is that the control be kept reasonably clean.

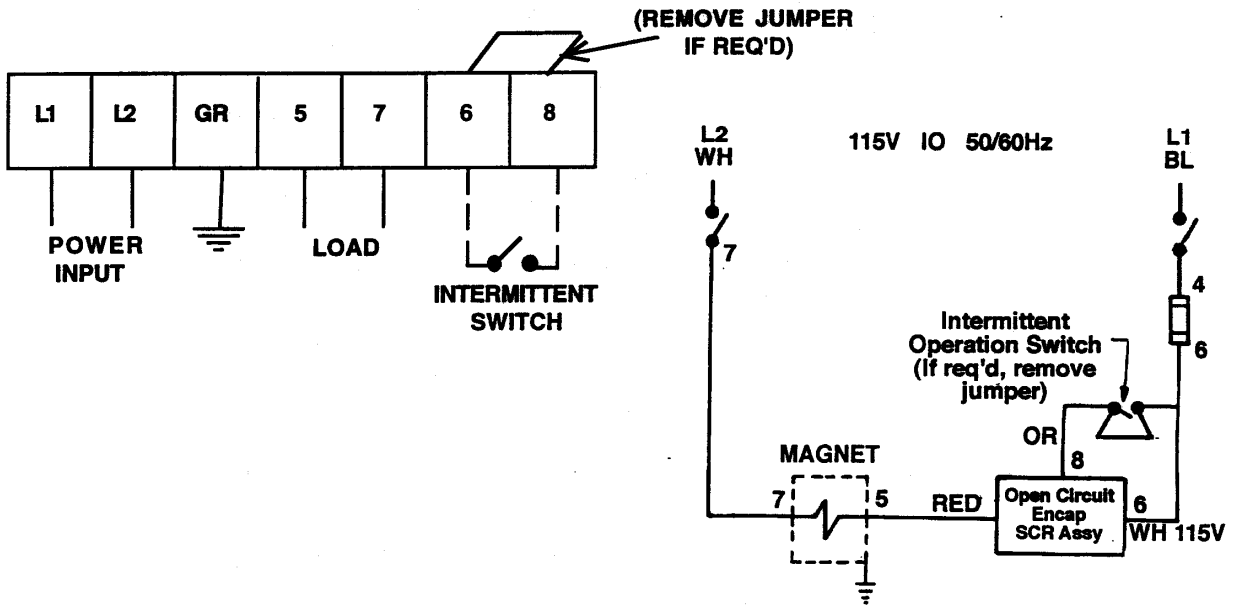
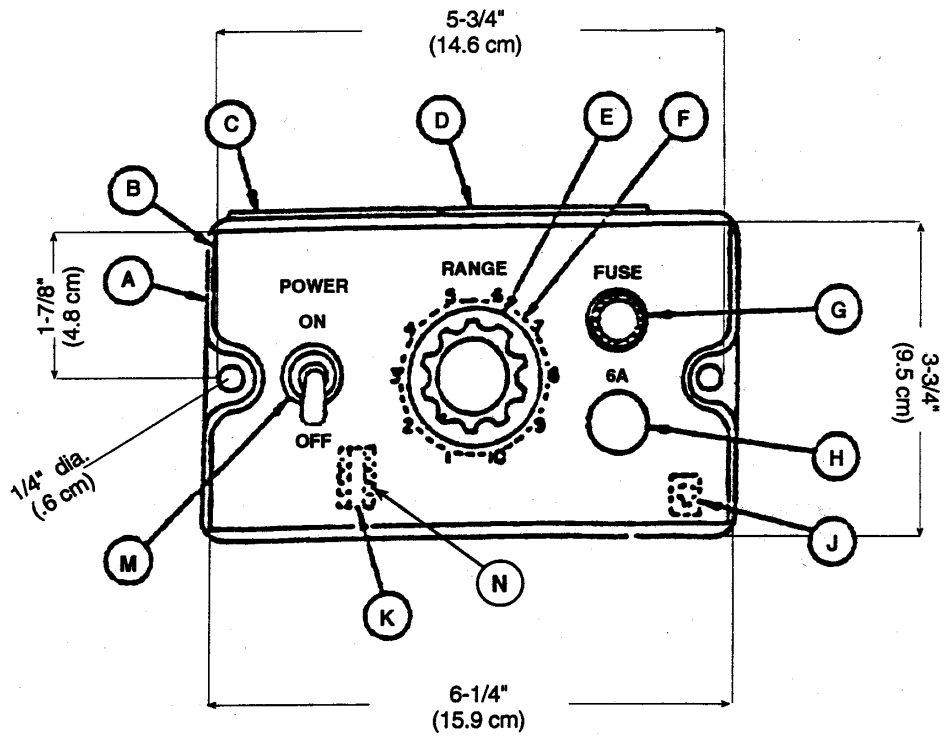


WARNING: Do not use a damp cloth or water for cleaning. A clean, dry compressed air supply is recommended for cleaning.

■ TROUBLESHOOTING

PROBLEM	CAUSE	CORRECTION
No power from the control	Open fuse	*Replace
	Loose connection	Repair
	Defective Open Circuit Encap SCR Assembly	*Replace F
No control of power from the control. Equipment runs at full capacity or with a weak hum. There is no definite stroke.	Defective Open Circuit Encap SCR Assembly	*Replace F

*** Replace only with parts recommended or supplied by SMH.**



PARTS LIST - CSCR-1-B-1 CONTROL

<u>ITEM</u>	<u>DESCRIPTION</u>	<u>QTY.</u>	<u>PART NO.</u>
A	Box Control SCR-1B-1	1	B-134850
B	Top Plate	1	B-134857-01
	Control Panel Decal	1	A-129855
C	■ Nameplate	1	A-107438-002
D	■ Label, Caution	1	A-125694
E	Knob	1	0118X013
F	SCR Encap Assembly Open Circuit (115V)	1	C-179502-A
G	Fuseholder	1	0038X257
	Fuse (6A/250V)	1	0174X026
H	Plug Snap Hole	1	0188X009
J	Ground Terminal	1	0245X016
K	Terminal Block (7 pt)	1	0173X034
	Barrier Block Jumper	1	0173X095
M	Switch	1	0051X186
N	Label "N"	1	0172X001

■ Do not remove or paint over safety labels. Should safety labels require replacement, contact FMC Corporation for an additional supply free of charge.

Important

Syntron Material Handling reserves the right to alter at any time, without notice and without liability or other obligations on its part, materials, equipment specifications, and models. Syntron Material Handling also reserves the right to discontinue the manufacture of models, parts, and components thereof.

Your satisfaction is very important to us. Please direct any comments, questions, or concerns to our Marketing Communications Department.

Syntron Material Handling

Corporate Office

P.O. Box 1370

Tupelo, Mississippi 38802

Phone: 662.869.5711

Fax: 662.869.7449

Syntron®
Link-Belt®

Tupelo

2730 Hwy 145 South
Saltillo, Mississippi 38866

Phone: 662.869.5711

Fax: 662.869.7493

Toll Free: 800.356.4898

info@syntronmh.com

Changshu

#2 Road No. 1

Changshu Export Processing Zone
Changshu, Jiangsu, China 215513

Phone: +86 0512.52299002

Fax: +86 0512.52297228

info@syntronmh.com